1. Strip cable to recommended dimensions.
2. Slip heat shrink and crimp ring onto stripped cable.
3. Slide the cable into the body until the center conductor is centered in the fork.
4. Push the braid shield over the barrel.
5. Solder the center conductor into the center of the fork.
6. Slide the crimp ring over the shield and crimp with a 0.213" hex crimp tool (or one labeled for use with RG-58 cable).
7. Trim off any excess shield wire sticking out from the ring.
8. Slip the heat shrink over the crimp ring until it is against the body and shrink.
9. Insert insulator into body.
10. Push the cover into the opening.

**NOTES:**

1. **ALL DIMENSIONS ARE IN INCHES [mm].**
2. **DIMENSIONS APPLY AFTER FINISHING.**
3. **MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.**
4. **SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.**

**DESCRIPTION:**

- **Body:** Brass Nickel
- **Pin:** Brass Gold
- **Insulation:** PTFE N/A
- **Washer:** BE CU Nickel
- **Gasket:** Silicone Rubber Rubber
- **Crimp Ring:** Brass Nickel
- **Insulator:** PTFE N/A
- **Cover:** Brass Nickel
- **Heat Shrink:** Polyolefin Black

**ASSEMBLY INSTRUCTIONS**

1. Strip cable to recommended dimensions.
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3. Slide the cable into the body until the center conductor is centered in the fork.
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